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## **HACCP**

## **Implementing HACCP in your Hotel**

## **Understanding HACCP**

HACCP is a system that identifies and monitors food borne hazards that can adversely affect the safety of food products

HACCP systems emphases the importance of continues efforts to ensure that processes are under control

## **Hazard Analysis and Risk Assessment**

Question: How likely is the problem to occur?

Question: What would be the severity of the problem if it occurred?

#### **Control Points**

Control Point (CP)

It is any point in a specific food system, were a loss of control does not lead to an unacceptable risk for health

Critical Control Point (CCP)

It is a point in a specific food system at which a loss of control may lead to an unacceptable risk to health

## **HACCP Plan**

The HACCP is a written document that details the formal procedures for following the HACCP principles

## **HACCP Principles**

- 1. Carry out hazard analysis
- 2. Identify CCPs
- 3. Establish Critical Limits (CL)
- 4. Establish monitoring procedures
- 5. Identify and implement corrective actions
- 6. Establish effective record keeping
- 7. Establish a verification procedure



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## **Carrying out an HACCP Assessment**

The purpose is to identify any significant hazards preparation of the food product It must be based on identified hazards and risks so that preventative measures can be developed to ensure food safety

## **Identifying Critical Control Points**

CCPs are defined as instances where a loss of control may result in an unacceptable risk to health In a food service setting these are food handling practices that when controlled will reduce the possibility that customers will receive potentially harmful food

## **Examples of CCPs**

- Employee and environmental hygiene
- Preventing cross contamination
- Cooking
- Holding
- Reheating

## **Establishing Critical Limits**

Critical Limits are criteria that must be met for each preventative measure associated with a CCP <u>Frequently used criteria include:</u>

- Time
- Temperature

## **Examples include:**

- Cooking to 75°C
- Chilling food to 8°C within a time period

## **Establishing Procedures to Monitor CCPs**

Why establish procedures to monitor CCPs?



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- To determine when a loss of control and deviations occur
- To help identify undesirable trends
- To provide written documentation

## **Establishing Corrective Actions**

## Why establish corrective actions?

- To determine the disposition of any food that was produced when a deviation was occurring
- To correct the cause of a deviation
- To maintain a record of corrective actions

## **Keeping Records**

The requirement includes the preparation and maintenance of a written HACCP plan

## The HACCP plan must contain:

- The hazards associated with each food product
- CCPs
- CLs
- A food flow diagram
- The monitoring and record keeping procedures
- The corrective action for deviations

## Verification

## Hotel management must:

- Frequently review the HACCP plan
- Ensure that the plan is being correctly followed
- Examine CCP records

## Implementing HACCP into Foodservice



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- Review recipes to identify potentially dangerous foods
- Use flow diagrams to trace potentially dangerous foods through an operation
- Review preparation to identify potential sources of contamination in the process
- Observe preparation to verify that the procedures are being followed
- Test and determine that preparation procedures are safe
- Monitor processes during service
- Monitor process after service
- Identify CCPs
- Implement and monitor

## **Important Points to Remember**

- Hazard analysis should be individual to the operation
- CCPs are areas which result in the greatest risk to customers
- Monitoring = physical measure/observation
- Control = intervention to meet standards

## **Major Hazards in Food Preparation**

The leading cause of most reported food borne illnesses are bacteria or the toxins that some bacteria produce

- Major Bacterial Hazards
- Salmonella
- Campylobacter
- Clostridium
- Staphylococcus
- Escherichia coli



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Listeria monocytogenes

## **Potentially Hazardous Foods**

- Meat
- Poultry
- Seafood
- Eggs
- Dairy products

#### To Determine CCPs

In food service settings CCPs are the food handling procedures that when controlled reduce the possibility that customers will receive potentially harmful food

## Focus on the flow of food

#### CCPs in Food Systems

Studies have shown that keeping potentially hazardous foods at room temperature for long periods of time has contributed *most often* to food borne illness

Other practices frequently implicated in outbreaks of food borne illness include:

- Inadequate cooking
- Improper handling of food
- Improper cooling of food
- Too long between preparation and consumption
- Inadequate reheating of previously cooked and cooled food
- Infected food handlers
- Cross contamination
- Improper cleaning of equipment

## **Monitoring Food Service**

The overall purpose of the HACCP system is to monitor and correct critical situations or processes that directly or immediately result in an unacceptable risk to health



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## Hotel Management cannot be in all the CRITICAL places at all CRITICAL times

#### In response to this, develop checklists where:

- Time and temperature measures are recorded
- Compliance/non-compliance with desirable food handling practices are identified

## The checklist can be based on the equipment and activities that are performed in certain areas, for example:

- Selecting suppliers
- Suppliers premises
- Receiving food
- Cleaning procedures
- Storage temperatures
- Cooking temperatures
- Pot wash procedures

## Who should be Involved?

- Those most directly in the step of the flow of food
- Those most "hands on" in food preparation
- Line employees need to be trained so that corrective actions are automatically done when a problem is found
- Managers must double check to ensure that records are being completed
- Managers must note the actions that were taken when problems were found

## **Implementing HACCP into Foodservice**

- HACCP works best when it is part of the employee's routine and not an extra duty
- Implementing HACCP will be easier if employees receive training in food hygiene



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## **Employee Training in Food Hygiene**

- The importance of food hygiene and food safety
- Cleaning and sanitising
- Personal hygiene
- Hand washing
- Uniform
- Illness
- Food handling practices
- Hazardous foods
- Time/temperature controls
- Using thermometers
- Receiving and storing food
- Cooking
- Thawing
- Cooling
- Handling leftovers
- Food service and display

## **Employee Training in HACCP**

## HACCP – an overview

- Purpose
- Importance in food service systems

## **HACCP System**

- Principles
- Monitoring procedures
- Corrective actions



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Record keeping

## **HACCP Activities and Tools**

- Identifying CCPs in the flow of food
- HACCPising a recipe
- Simple checklists